

9/19/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

012689

K642-511

Job Sheet 200940



Part No: K642-511

Job Qty: 2 pcs

Part Name: Saddle 642-511



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/19/19

Job Tracking No:

Due Date: 10/10/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV Q SHEETS 33-34 IPP Rev:A 07.06.05 new issue EC IPP Rev.B 08.02.05, Per ECN1080P LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	10/10/19	10/10/19	0.00	2.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4	DAS 74 9-89	OCT 29 2019
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
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							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S227741



Part: K642-511

Job No: 200940

Serial No/Batch: S227741

Revision:

Inspector:

Exp Date:

Instructions:

Date: 10/29/19

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9/19/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 4	2 pcs	10/10/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130 Packaging 3-1 - Stock - B4B 2 pcs		10/10/19	0.00 2.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
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				Packaging 3 - 27 - B4B	
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				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	10/10/19	0.00 2.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	2 pcs	10/10/19	0.00 2.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN3C35A	Bolt	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5160970
AN3C36A	Bolt	18 Ea (9 ea)	110-Packaging 1 - Pick Kit	TH138009
AN3C41A	Bolt	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	TH132074-2
AN4C6A	Bolt	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5140189
AN5C11A	Bolt	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5100394830
AN5C12A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5222490
AN5C13A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5109968x5 522076
AN5C15A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5099540
AN5C32A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5042244x1 320 1342
AN5C34A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	TH132279
AN5C35A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	TH129881
D206-648-013	Ground Handling Wheel Modification	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5225639
D2652	Bushing	32 pcs (16 ea)	110-Packaging 1 - Pick Kit	5224626
D2712	Set Screw	20 pcs (10 ea)	110-Packaging 1 - Pick Kit	5169705
D2932-1	Saddle LH Out, 206	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194940
D2933-1	Saddle LH In, 206	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5220093
D2934	Saddle Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5214496
D2935	Saddle Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5219250
D2938-1	Saddle LH Out, 206	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5219384
D2939-1	Saddle LH In, 206	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194834
D3396-3	Bushings	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5215800
D3407-043	Tow Ring	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5223936
D3456-1	Washer	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228804
D3457-1	Washer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5216486
D3672-1	Washer, Phenolic	48 pcs (24 ea)	110-Packaging 1 - Pick Kit	5027025
D3672-3	Washer, Phenolic	48 pcs (24 ea)	110-Packaging 1 - Pick Kit	5219430
D3672-7	Washer, Phenolic	48 pcs (24 ea)	110-Packaging 1 - Pick Kit	5131568x24 5214174
MS21043-3	Nut	40 Ea (20 ea)	110-Packaging 1 - Pick Kit	5225331
MS21043-4	Nut	26 Ea (13 ea)	110-Packaging 1 - Pick Kit	5215548x16 5225088
MS21043-5	Nut	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5159025
NAS1149C0332R	Washer (AN960C10L)	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	5211548
NAS1149C0432R	Washer (AN960C416L)	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	5209032
NAS1149C0532R	Washer (AN960C516L)	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5222316

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C35A	6	29	0
	AN3C36A	18	199	0
	AN3C41A	16	323	0
	AN4C6A	24	210	0
	AN5C11A	16	58	0
	AN5C12A	8	40	0
	AN5C13A	8	29	0
	AN5C15A	2	23	0
	AN5C32A	4	30	0
	AN5C34A	4	97	0
	AN5C35A	2	46	0
	D206-648-013	2	4	0
	D2652	32	217	0
	D2712	20	319	0
	D2932-1	2	5	0
	D2933-1	2	5	0
	D2934	4	55	0
	D2935	4	24	0
	D2938-1	2	3	0
	D2939-1	2	6	0
	D3396-3	4	10	0
	D3407-043	2	9	0
	D3456-1	2	157	0
	D3457-1	4	10	0
	D3672-1	48	1,439	0
	D3672-3	48	68	0
	D3672-7	48	389	0
	MS21043-3	40	567	0
	MS21043-4	26	486	0
	MS21043-5	8	119	0
	NAS1149C0332R	48	2,920	0
	NAS1149C0432R	48	1,346	0
	NAS1149C0532R	16	172	0
Part Specifications				
Specifications could not be found.				

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Engineering	Water Jet	Supplier	Quality

MRB (QSI042)

Disposition

QC / QA CoordinatorOff-set/Set-up

Other/Details:

Change Record

PAGE 1 OF 1

Part Number: D206-642-511/-512 (K642-511/-512 SADDLE KITS, INTERNAL)Description: FLOAT SKIDTUBE , LH/RH[illegible]